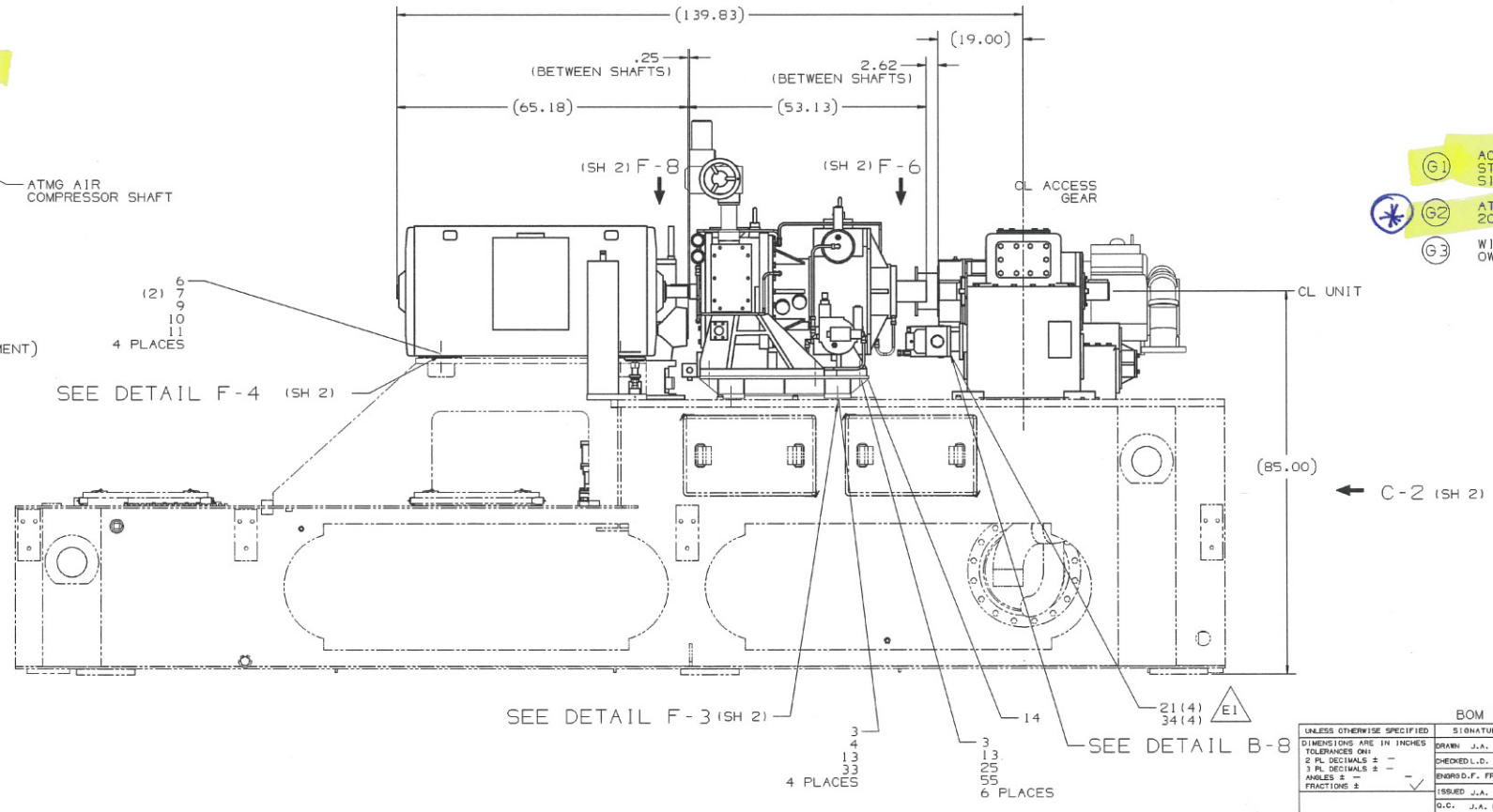
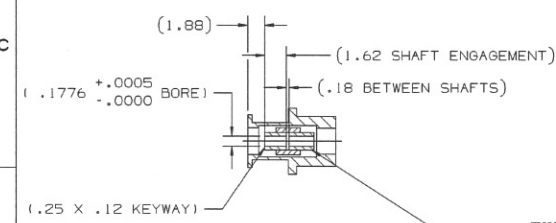
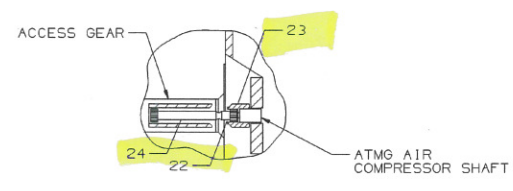
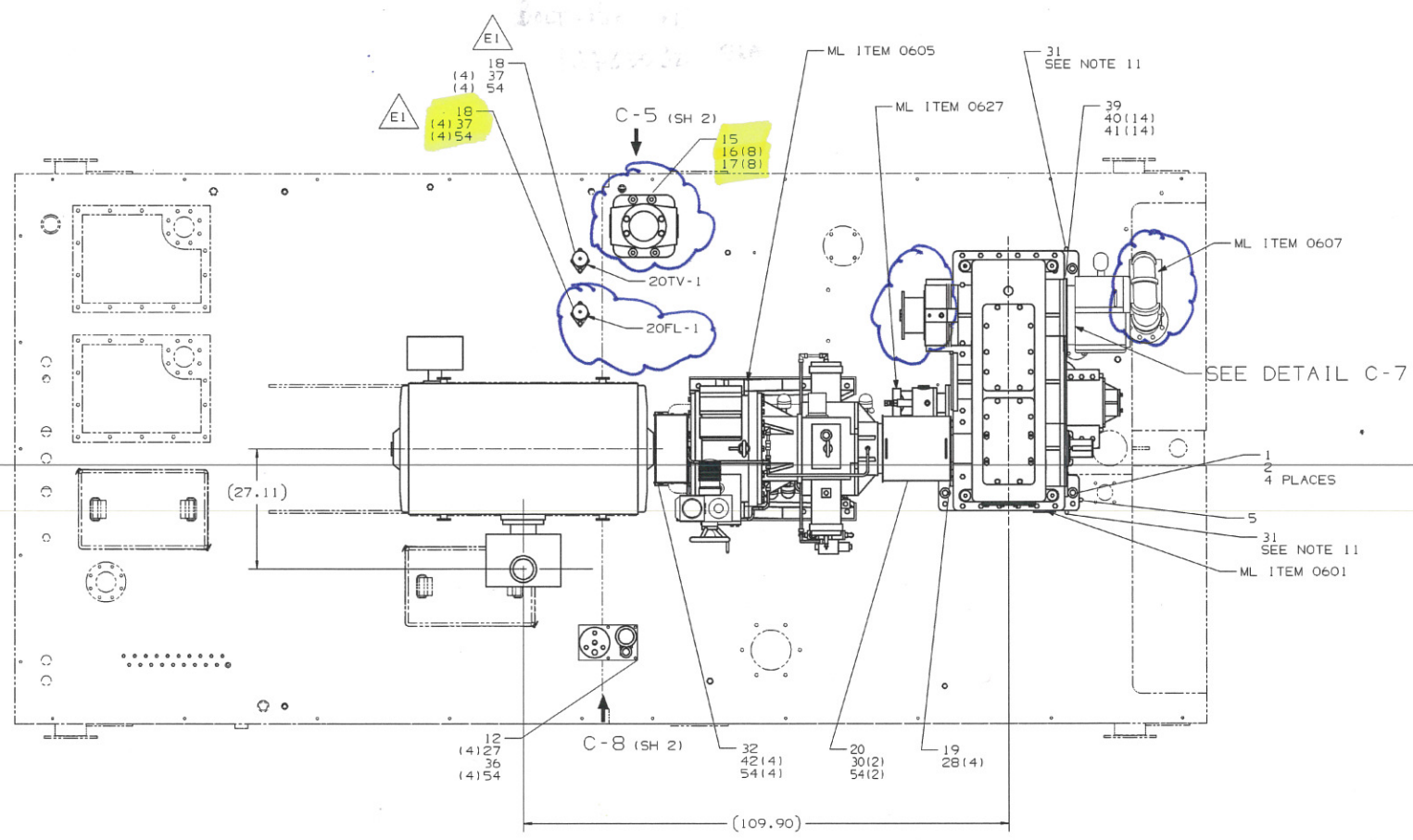


NOTES:

1. GENERAL MACHINING APPLIED PRACTICES ARE PER 348A9200.
2. STRUCTURAL WELDS ARE PER P8A-AG1, FIGURE PER APPENDIX III, FILLER METAL COLUMN AB PER APPENDIX II.
3. TORQUE BOLTS AND STUDS PER 248A4158.
4. INSTALL AND SUPPORT TUBING PER 215A4435.
5. FOR ALIGNMENT ADJUST ANGLE OF OFFSET NOT TO EXCEED .005 TOTAL INDICATOR READING. LINE UP COUPLING HUB WITH END OF SHAFT.
6. WHEN ASSEMBLING THE ACCY. GEAR & STARTING MOTOR COUPLINGS THE INTERFERENCE FIT SHALL BE .75 TO 1.0 MILLS PER INCH THICKNESS OF THE SHAFT.
7. FOR ALIGNING OF ACCY. GEAR, SEE ALIGNMENT INSTRUCTION, REFER TO ML ITEM 0410 FOR DRAWING NUMBER.
8. COUPLING HUB TO BE HEATED TO 400F AND SHRUNK ON ATOMIZING AIR COMPRESSOR SHAFT TO ALLOW FULL ENGAGEMENT OF HUB SPLINE AND ACCESSORY GEAR SHAFT.
9. SEE ML ITEM A033 FOR H.P.A.A. OR "CENTRIFUGAL" L.P.A.A. COMPRESSOR DISASSY/ASSY TOOL AND ML ITEM 0105 FOR TOOL USE INSTRUCTIONS, IF APPLICABLE.
10. USE LOCKTITE TO SECURE TORQUE CONVERTER STUDS TO BASE (LOCKTITE NO 271-A15B41A9).
11. FIT KEYS TO GEAR AND BASE THEN STAKE KEYS IN SLOTS OF BASE TO ELIMINATE MOVEMENT OF KEYS.
12. FOR STARTING MOTOR/TORQUE CONVERTER/ACCESSORY GEAR ALIGNMENT REFER TO ITEM 5 (362A2924).



- (G1) ACCESSORY GEAR, TORQUE CONVERTOR, STARTING MOTOR, MAIN HYDRAULIC PUMP, SINGLE ACCUMULATOR AND 20TV-1.
- (G2) ATMG AIR COMPRESSOR, STOP VALVE, AND 20FL-1.
- (G3) WITH DC RATCHET CAPABILITY OWSA G1

5	ALIGNMENT FOR STG.MEANS	362A2924
4	INSTR. ASSY-TUBE & FTG	215A4435
3	BLT & STUD TORQUING	248A4158
2	WELDING-GENL SPEC	P8A-A01
1	APLD PRAC. GENL MACH	348A9200
11	NOMENCLATURE	IDENT

2	REV	REV STATUS
2	SH	OF SHEETS

BOM ISSUED

SIGNATURES	DATE	GE Power Generation
DRAWN J.A. RICE	00-07-18	
CHECKED L.D. KENNEDY	00-07-19	
ENGR'D D.F. FREUDMAN	00-07-20	
ISSUED J.A. RICE	00-07-24	

CONTROL ARR

FIRST MADE FOR ML-7A1PEA1-15 0502

117E4612

117E3392

SCALE NONE

